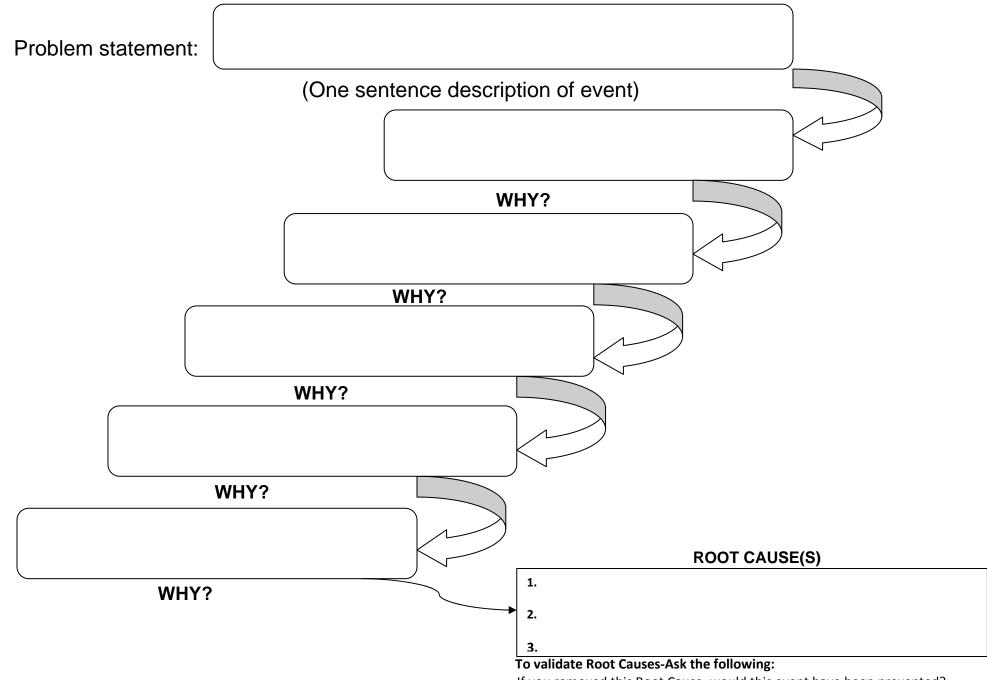
5 WHYS TOOL



If you removed this Root Cause, would this event have been prevented?